

SPIRAL FLUTE (BLIND HOLE)

Thread Style	Size	Tap EDP	Tap Part # TC115- = Metric Shank TC115. = Standard Shank	Drill Size Inch	Drill Part # A1= Through Coolant A0= External Coolant	3XD Drill EDP# Coolant Through	3XD Drill EDP# Non-Coolant Through		
	M	M4	6743425	TC115-M4-C0-WY80AA	0.130	DC150-03-03.300A(1/0)-WJ30RE	6968734	6618062	
		M4	7629583	TC115-M4-CE-WY80AA	0.130	DC150-03-03.300A(1/0)-WJ30RE	6968734	6618062	
		M5	6743426	TC115-M5-C0-WY80AA	0.165	DC150-03-04.200A(1/0)-WJ30RE	6968746	6618073	
		M5	7629584	TC115-M5-CE-WY80AA	0.165	DC150-03-04.200A(1/0)-WJ30RE	6968746	6618073	
		M6	6743427	TC115-M6-C0-WY80AA	0.197	DC150-03-05.000A(1/0)-WJ30RE	6968757	6618084	
		M6	7629585	TC115-M6-CE-WY80AA	0.197	DC150-03-05.000A(1/0)-WJ30RE	6968757	6618084	
		M8	6743428	TC115-M8-C0-WY80AA	0.268	DC150-03-06.800A(1/0)-WJ30RE	6968781	6618108	
		M8	7629586	TC115-M8-CE-WY80AA	0.268	DC150-03-06.800A(1/0)-WJ30RE	6968781	6618108	
		M10	6743429	TC115-M10-C0-WY80AA	0.335	DC150-03-08.500A(1/0)-WJ30RE	6968802	6618129	
		M10	7629587	TC115-M10-CE-WY80AA	0.335	DC150-03-08.500A(1/0)-WJ30RE	6968802	6618129	
		M12	6743430	TC115-M12-L0-WY80AA	0.402	DC150-03-10.200A(1/0)-WJ30RE	6968823	6618149	
		M12	7629588	TC115-M12-LE-WY80AA	0.402	DC150-03-10.200A(1/0)-WJ30RE	6968823	6618149	
		M16	6743432	TC115-M16-L0-WY80AA	0.551	DC150-03-14.000A(1/0)-WJ30RE	6968863	6618182	
		M16	7629590	TC115-M16-LE-WY80AA	0.551	DC150-03-14.000A(1/0)-WJ30RE	6968863	6618182	
		M20	6743433	TC115-M20-L0-WY80AA	0.689	DC150-03-17.500A(1/0)-WJ30RE	6968882	6618197	
		M20	7629591	TC115-M20-LE-WY80AA	0.689	DC150-03-17.500A(1/0)-WJ30RE	6968882	6618197	
		UNC	#8-32	7606554	TC115.UNC8-C0-WY80AA	0.134	DC150-03-03.400A(1/0)-WJ30RE	6968735	6618063
			#8-32	7305169	TC115-UNC8-C0-WY80AA	0.134	DC150-03-03.400A(1/0)-WJ30RE	6968735	6618063
			#10-24	7606555	TC115.UNC10-C0-WY80AA	0.150	DC150-03-03.800A(1/0)-WJ30RE	6968741	6618068
			#10-24	7305270	TC115-UNC10-C0-WY80AA	0.150	DC150-03-03.800A(1/0)-WJ30RE	6968741	6618068
			1/4-20	7606556	TC115-UNC1/4-C0-WY80AA	0.201	DC150-03-05.100A(1/0)-WJ30RE	6968758	6618085
			1/4-20	7305271	TC115-UNC1/4-C0-WY80AA	0.201	DC150-03-05.100A(1/0)-WJ30RE	6968758	6618085
			5/16-18	7606557	TC115-UNC5/16-C0-WY80AA	0.256	DC150-03-06.500A(1/0)-WJ30RE	6968777	6618104
			5/16-18	7305272	TC115-UNC5/16-C0-WY80AA	0.256	DC150-03-06.500A(1/0)-WJ30RE	6968777	6618104
			3/8-16	7606558	TC115-UNC3/8-C0-WY80AA	0.313	DC150-03-07.938A(1/0)-WJ30RE	6968795	6618122
			3/8-16	7305273	TC115-UNC3/8-C0-WY80AA	0.313	DC150-03-07.938A(1/0)-WJ30RE	6968795	6618122
			1/2-13	7606559	TC115-UNC1/2-L0-WY80AA	0.422	DC150-03-10.716A(1/0)-WJ30RE	6968830	6618155
			1/2-13	7305274	TC115-UNC1/2-L0-WY80AA	0.422	DC150-03-10.716A(1/0)-WJ30RE	6968830	6618155
			5/8-11	7606580	TC115-UNC5/8-L0-WY80AA	0.531	DC150-03-13.494A(1/0)-WJ30RE	6968860	6618180
			5/8-11	7305275	TC115-UNC5/8-L0-WY80AA	0.531	DC150-03-13.494A(1/0)-WJ30RE	6968860	6618180
			3/4-10	7606581	TC115-UNC3/4-L0-WY80AA	0.650	DC150-03-16.500A(1/0)-WJ30RE	6968879	6618194
			3/4-10	7305276	TC115-UNC3/4-L0-WY80AA	0.650	DC150-03-16.500A(1/0)-WJ30RE	6968879	6618194
		UNF	#10-32	7528633	TC115.UNF10-C0-WY80AA	0.157	DC150-03-04.000A(1/0)-WJ30RE	6968744	6618071
			#10-32	7974927	TC115-UNF10-C0-WY80AA	0.157	DC150-03-04.000A(1/0)-WJ30RE	6968744	6618071
			1/4-28	7528634	TC115.UNF1/4-C0-WY80AA	0.213	DC150-03-05.400A(1/0)-WJ30RE	6968762	6618089
			1/4-28	7974928	TC115-UNF1/4-C0-WY80AA	0.213	DC150-03-05.400A(1/0)-WJ30RE	6968762	6618089
			5/16-24	7528635	TC115.UNF5/16-C0-WY80AA	0.272	DC150-03-06.900A(1/0)-WJ30RE	6968782	6618109
			5/16-24	7974929	TC115-UNF5/16-C0-WY80AA	0.272	DC150-03-06.900A(1/0)-WJ30RE	6968782	6618109
			3/8-24	7528636	TC115.UNF3/8-C0-WY80AA	0.331	DC150-03-08.400A(1/0)-WJ30RE	6968801	6618128
			3/8-24	7974980	TC115-UNF3/8-C0-WY80AA	0.331	DC150-03-08.400A(1/0)-WJ30RE	6968801	6618128
		7/16-20	7528637	TC115.UNF7/16-L0-WY80AA	0.394	DC150-03-10.000A(1/0)-WJ30RE	6968821	6618147	
		7/16-20	7974981	TC115-UNF7/16-L0-WY80AA	0.394	DC150-03-10.000A(1/0)-WJ30RE	6968821	6618147	
		1/2-20	7528638	TC115.UNF1/2-L0-WY80AA	0.453	DC150-03-11.509A(1/0)-WJ30RE	6968840	6618164	
		1/2-20	7974982	TC115-UNF1/2-L0-WY80AA	0.453	DC150-03-11.509A(1/0)-WJ30RE	6968840	6618164	
		9/16-18	7528639	TC115.UNF9/16-L0-WY80AA	0.516	DC150-03-13.100A(1/0)-WJ30RE	6968857	6618178	
		5/8-18	7528670	TC115.UNF5/8-L0-WY80AA	0.579	DC150-03-14.700A(1/0)-WJ30RE	6968869	6618186	
		3/4-16	7528671	TC115.UNF3/4-L0-WY80AA	0.689	DC150-03-17.500A(1/0)-WJ30RE	6968882	6618197	

1. TC 115 Spiral Flute Chamfer Form C0 / L0 = 2-3 teeth lead (Semi Bottoming Tap)
 2. TC 115 Spiral Flute Chamfer Form CE / LE = 1.5-2 teeth lead (Bottoming Tap)
 3. "C" in the part number designates point tip. "L" in the part number designates flat
- Other Drill and Tap Sizes are available. Ask for more info.

SPIRAL POINT (THROUGH HOLE)

	Thread Style	Size	Tap EDP	Tap Part # TC216- = Metric Shank TC216. = Standard Shank	Drill Size Inch	Drill Part # A1= Through Coolant A0= External Coolant	3XD Drill EDP# Coolant Through	3XD Drill EDP# Non-Coolant Through	
	M	M4	6743445	TC216-M4-C0-WY80AA	0.130	DC150-03-03.300A(1/0)-WJ30RE	6968734	6618062	
		M5	6743446	TC216-M5-C0-WY80AA	0.165	DC150-03-04.200A(1/0)-WJ30RE	6968746	6618073	
		M6	6743447	TC216-M6-C0-WY80AA	0.197	DC150-03-05.000A(1/0)-WJ30RE	6968757	6618084	
		M8	6743448	TC216-M8-C0-WY80AA	0.268	DC150-03-06.800A(1/0)-WJ30RE	6968781	6618108	
		M10	6743449	TC216-M10-C0-WY80AA	0.335	DC150-03-08.500A(1/0)-WJ30RE	6968802	6618129	
		M12	6743450	TC216-M12-L0-WY80AA	0.402	DC150-03-10.200A(1/0)-WJ30RE	6968823	6618149	
		M16	6743452	TC216-M16-L0-WY80AA	0.551	DC150-03-14.000A(1/0)-WJ30RE	6968863	6618182	
		M20	6743453	TC216-M20-L0-WY80AA	0.689	DC150-03-17.500A(1/0)-WJ30RE	6968882	6618197	
		UNC	#8-32	7606583	TC216.UNC8-C0-WY80AA	0.134	DC150-03-03.400A(1/0)-WJ30RE	6968735	6618063
			#8-32	7305278	TC216.UNC8-C0-WY80AA	0.134	DC150-03-03.400A(1/0)-WJ30RE	6968735	6618063
			#10-24	7606584	TC216.UNC10-C0-WY80AA	0.150	DC150-03-03.800A(1/0)-WJ30RE	6968741	6618068
			#10-24	7305279	TC216.UNC10-C0-WY80AA	0.150	DC150-03-03.800A(1/0)-WJ30RE	6968741	6618068
			1/4-20	7606585	TC216.UNC1/4-C0-WY80AA	0.201	DC150-03-05.100A(1/0)-WJ30RE	6968758	6618085
			1/4-20	7305280	TC216.UNC1/4-C0-WY80AA	0.201	DC150-03-05.100A(1/0)-WJ30RE	6968758	6618085
			5/16-18	7606586	TC216.UNC5/16-C0-WY80AA	0.256	DC150-03-06.500A(1/0)-WJ30RE	6968777	6618104
			5/16-18	7305281	TC216.UNC5/16-C0-WY80AA	0.256	DC150-03-06.500A(1/0)-WJ30RE	6968777	6618104
			3/8-16	7606587	TC216.UNC3/8-C0-WY80AA	0.313	DC150-03-07.938A(1/0)-WJ30RE	6968795	6618122
			3/8-16	7305282	TC216.UNC3/8-C0-WY80AA	0.313	DC150-03-07.938A(1/0)-WJ30RE	6968795	6618122
			1/2-13	7606588	TC216.UNC1/2-L0-WY80AA	0.422	DC150-03-10.716A(1/0)-WJ30RE	6968830	6618155
			1/2-13	7305283	TC216.UNC1/2-L0-WY80AA	0.422	DC150-03-10.716A(1/0)-WJ30RE	6968830	6618155
			5/8-11	7606589	TC216.UNC5/8-L0-WY80AA	0.531	DC150-03-13.494A(1/0)-WJ30RE	6968860	6618180
			5/8-11	7305284	TC216.UNC5/8-L0-WY80AA	0.531	DC150-03-13.494A(1/0)-WJ30RE	6968860	6618180
			3/4-10	7606590	TC216.UNC3/4-L0-WY80AA	0.650	DC150-03-16.500A(1/0)-WJ30RE	6968879	6618194
			3/4-10	7305285	TC216.UNC3/4-L0-WY80AA	0.650	DC150-03-16.500A(1/0)-WJ30RE	6968879	6618194
		UNF	#10-32	7528672	TC216.UNF10-C0-WY80AA	0.157	DC150-03-04.000A(1/0)-WJ30RE	6968744	6618071
			#10-32	7974984	TC216.UNF10-C0-WY80AA	0.157	DC150-03-04.000A(1/0)-WJ30RE	6968744	6618071
			1/4-28	7528673	TC216.UNF1/4-C0-WY80AA	0.213	DC150-03-05.400A(1/0)-WJ30RE	6968762	6618089
			1/4-28	7974985	TC216.UNF1/4-C0-WY80AA	0.213	DC150-03-05.400A(1/0)-WJ30RE	6968762	6618089
			5/16-24	7974986	TC216.UNF5/16-C0-WY80AA	0.272	DC150-03-06.900A(1/0)-WJ30RE	6968782	6618109
			5/16-24	7528674	TC216.UNF5/16-C0-WY80AA	0.272	DC150-03-06.900A(1/0)-WJ30RE	6968782	6618109
			3/8-24	7528675	TC216.UNF3/8-C0-WY80AA	0.331	DC150-03-08.400A(1/0)-WJ30RE	6968801	6618128
			3/8-24	7974987	TC216.UNF3/8-C0-WY80AA	0.331	DC150-03-08.400A(1/0)-WJ30RE	6968801	6618128
		7/16-20	7528676	TC216.UNF7/16-L0-WY80AA	0.394	DC150-03-10.000A(1/0)-WJ30RE	6968821	6618147	
		7/16-20	7974988	TC216.UNF7/16-L0-WY80AA	0.394	DC150-03-10.000A(1/0)-WJ30RE	6968821	6618147	
		1/2-20	7528677	TC216.UNF1/2-L0-WY80AA	0.453	DC150-03-11.509A(1/0)-WJ30RE	6968840	6618164	
		1/2-20	7974989	TC216.UNF1/2-L0-WY80AA	0.453	DC150-03-11.509A(1/0)-WJ30RE	6968840	6618164	
		9/16-18	7528678	TC216.UNF9/16-L0-WY80AA	0.516	DC150-03-13.100A(1/0)-WJ30RE	6968857	6618178	
		5/8-18	7528679	TC216.UNF5/8-L0-WY80AA	0.579	DC150-03-14.700A(1/0)-WJ30RE	6968869	6618186	
		3/4-16	7528680	TC216.UNF3/4-L0-WY80AA	0.689	DC150-03-17.500A(1/0)-WJ30RE	6968882	6618197	

1. TC 216 Spiral Point Chamfer Form B C0 / L0 = 3.5-5 teeth (Through Tap)
 2. "C" in the part number designates point tip. "L" in the part number designates flat
- Other Drill and Tap Sizes are available. Ask for more info.